



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA10A-700A
Job Sheet R174352



Part No: SWA10A-700A

Job Qty: 8 ea

Part Name: Wire Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 3/14/18

Created By: Linda Lacelle

Type: Rework

Description:

Note: DWG SWA10A-700A REV:3 IPP REV A 18.02.22 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		3/14/18	0.00	0.00	Start Up Machining-4		
110	Rework	8 pcs		3/14/18	0.00	0.00	Mill Conv 1		18/03/14
152	QC	8 pcs		3/14/18	0.00	0.00	QC5		18/03/14
155	Rework	8 pcs		3/14/18	0.00	0.00	HandFinish1		SB
160	Packaging	8 pcs		3/14/18	0.00	0.00	Packaging3		
170	QC21-SA	8 Ea		3/14/18	0.00	0.00	QC21		

Part Op
Descriptions: 160 - Bag and tag

DAS
21
9-59

MAR 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA10A-700	Wire Clamp	8 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	SWA10A-700	8	32	0

Part Specifications

Specifications could not be found.

Plex 3/14/18 12:59 PM dart.lacelle.linda

112 Touch up Alodide
113 Black spray paint

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order: _____

Part No. _____

NCR No. _____

Date : _____

Description Wor



Container No: S051400

Part: SWA10A-700A

Job No: R174352

Serial No/Batch: S051400

Revision: 3

Inspector: _____

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/14/18

Work Order update only ☐

AGAINST DEPARTMENT/PROCESS

Cross tube	☐	Water Jet	☐	Engineering	☐
Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
Finishing	☐	Rec/Store/Packaging	☐	Other	☐
Composite	☐	Supplier	☐		

MRB (QS1042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Root Cause

Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Heat Treat

Wave/Twist in Tube

Marks/Chatter

Cut Too Short

Instructions Incomplete/Unclear

Drill Holes

LT CATEGORY

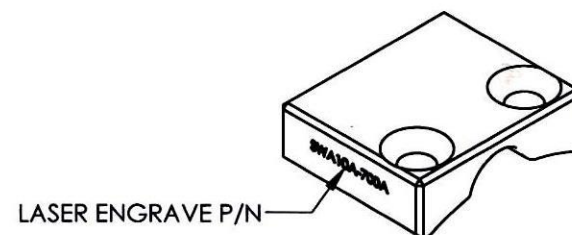
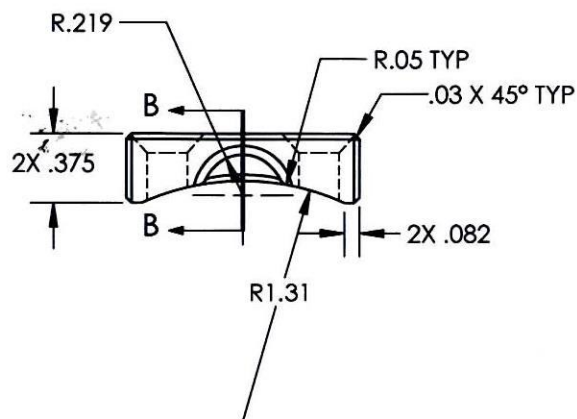
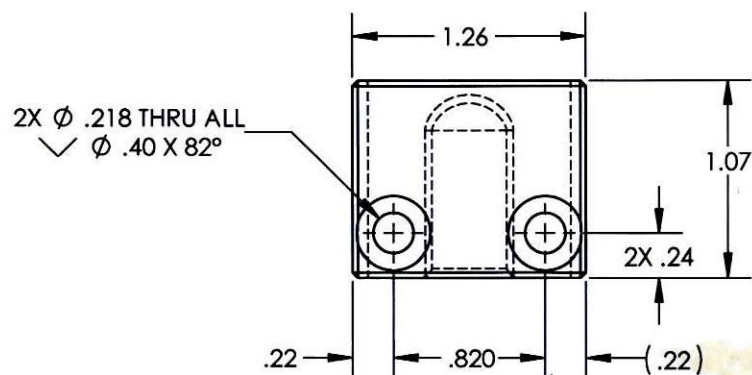
☐	Power Loss/Surge	☐	Positioned Wrong
☐	Folio/Program	☐	Outside Dimensions
☐	Grain	☐	Over/Under tolerance
☐	Weld	☐	Part Incorrect
☐	Wrong Stock Pulled	☐	Part Lost/Missing
☐	Out of Sequence	☐	Part Moved
☐	Off-set	☐	Drawing
☐	Mislabeled	☐	Finish
☐	Fit/Function	☐	Misread
☐	Misaligned/off center	☐	Turning Sequence

Inqualified

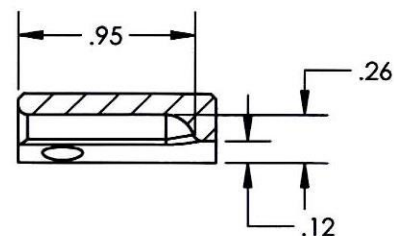
OTHER :

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
3	AS DRAWN BY CANAM	11/16/2012	JAG	



LASER ENGRAVE P/N



SECTION B-B

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-700A	1	WIRE CLAMP	6061-T6	

RED BARN MACHINE	
WIRE CLAMP	
DWG NO. SWA10A-700A	
REV 3	
MAT'L 6061-T6	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 1/22/2002
SHEET 1 OF 1	